



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RB 92700-10356-041-5
Job Sheet 184636



Part No: RB 92700-10356-041-5

Job Qty: 6 ea

Part Name: Tip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB 92700-10356-041 Rev. A IPP Rev. A 18.06.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/5/18	11/5/18	0.00	0.00	Start Up Machining-3		SL
110	Mori Seiki	6 pcs	11/5/18	11/5/18	0.00	3.00	MORI SL2500Y		SL
120	QC	6 pcs	11/5/18	11/5/18	0.00	0.00	QC2 Machining-4		SL
130	QC	6 pcs	11/5/18	11/5/18	0.00	0.00	QC8 Machining-4		SL
140	Packaging	6 pcs	11/5/18	11/5/18	0.00	0.00	Packaging3-1		SL
150	QC21-SA	6 Ea	11/5/18	11/5/18	0.00	0.00	QC21		SL

Part Op 110 - 1-Machine as per DWG. FC358 FOLIO REV: AA DWG REV: A 2-Debur

NOV 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR2.500	M Delrin Round Bar, Black	1.7340 ft (.289 ea)	90-Start up Operation	5095143-2086

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR2.500	2	6	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 10/29/18 7:38 AM dart.lacelle.linda

Container No: S126285



Part: RB 92700-10356-041-5

Job No: 184636

Serial No/Batch: S126285

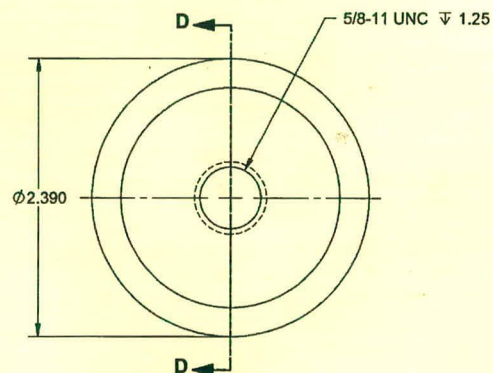
Revision: A

Inspector:

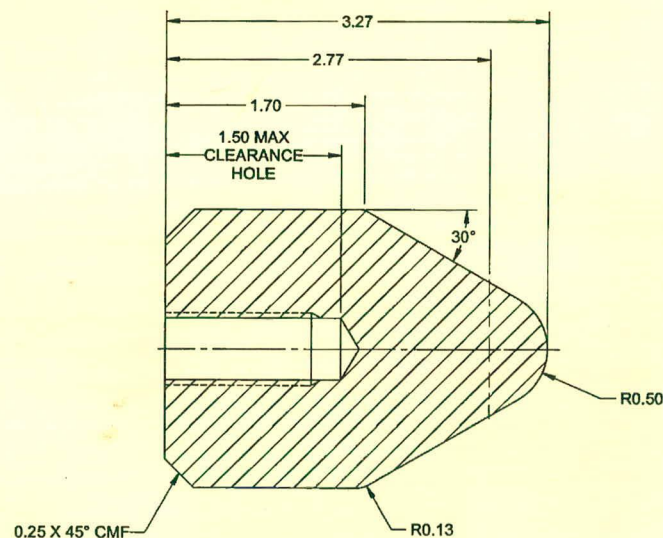
Exp Date:

Instructions:

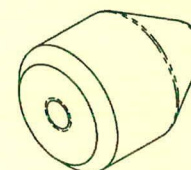
Date: 11/09/18



RB 92700-10356-041-5 TIP



SECTION D-D



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 184636 MJS
18-1029

NOTES:

- 1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100 / NYLON 6 (BLACK)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1^\circ$
 XXX = $\pm 0.01"$ / $\pm 0.5^\circ$
 XXXX = $\pm 0.005"$ / $\pm 0.1^\circ$
 XXXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	MJS	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10356-041	SHEET 6 OF 6
APPROVED	MJS	TITLE	SCALE
DATE 5/30/2018		BEARING ALIGNMENT TOOL	NTS
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